



VC0852 Vertical Machining Center

Small Footprint + Large Work Cube

- Perfect combination of fast cutting and high stability
- Pre-tensioned ballscrews minimize thermal growth and improve accuracy
- 39.4 x 20.47 in (1,000 x 520 mm) table, 1,100 lbs (500 kg) capacity
- 1,417 x 1,417 x 944 in/min (36 x 36 x 24 m/min) rapids
- 33.9 x 20.5 x 24 in (860 x 520 x 610 mm) travels
- Swiveling control panel optimizes floor space utilization
- 24-station swing-arm ATC
- Chip auger with lift-up exhaust tube standard
- 12,000 RPM belt spindle
- 40 taper
- Ergonomic table simplifies setup
- Direct-drive z-axis increases stability
- Spindle chiller standard
- 13,007 lbs (5,900 kg) machine weight
- Designed and built for mold machining
- Ergonomic table simplifies setup
- Robust, precision-machined castings
- Hand-scraped contact areas
- 24-tool CAT/BT 40 swing-arm ATC
- Spindle chiller for maximizes heat dissipation
- FANUC® Oi-MF Series Control
- Direct-coupled ballscrews increase accuracy



- Integrated washdown and chip management system
- Absolute encoders ensure fast start-up
- Responsive, local service and support

➤➤ **Special Pricing: \$69,900** ◀◀

Standard Accessories:

- FANUC® Oi-MF Series Control
- 24-tool, CAT, swing-arm ATC
- Wash down gun and air gun
- Coolant wash down system
- Chip auger
- Centralized automatic lubrication system
- Manual pulse generator (MPG)
- Ethernet & RS-232C interface
- Heat exchanger
- Toolbox
- Leveling bolts and pads
- Operator manuals
- Programmable airblow machining
- Spindle chiller
- Full enclosure
- Work light
- 3-light indicator lamp

Optional Accessories:

- Coolant through spindle (CTS)
- Oil skimmer
- Oil mist device
- Oil mist collector
- Part probe measurement system
- Tool probe measurement system
- 4th axis rotary table
- Chip conveyor and cart
- CAT3 compliance package
- BT 40

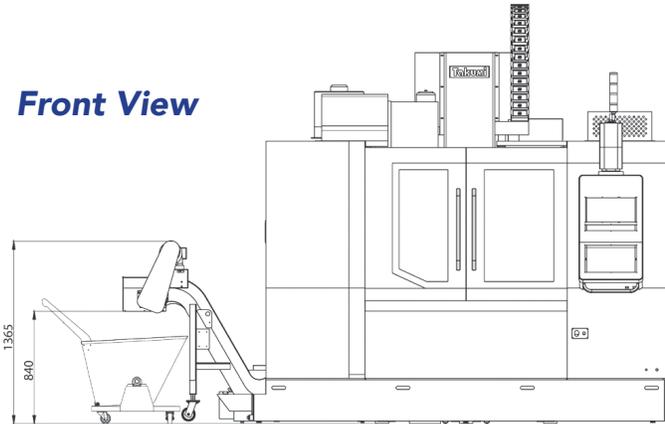
Contact Brooks to learn more about this exceptional machining center!



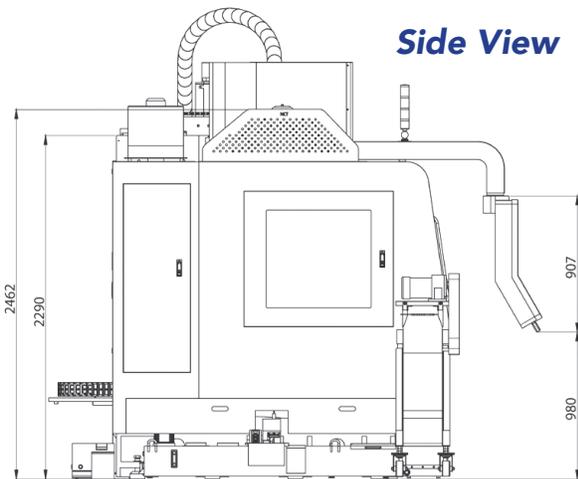
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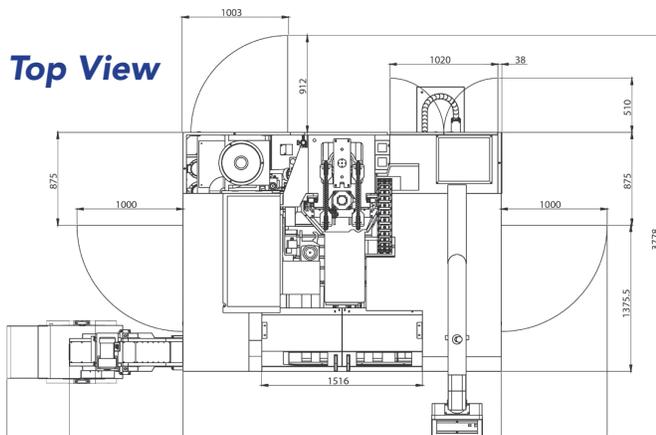
Front View



Side View



Top View



SPECIFICATIONS

- Travel -

X-Axis	33.86 in / 860 mm
Y-Axis	20.47 in / 520 mm
Z-Axis	24.02 in / 610 mm
Distance from Spindle Nose to Table	4.53 ~ 28.54 in / 115 ~ 725 mm
Distance from Spindle Nose to Z-Axis Guide Ways	22.64 in / 575 mm

- Table -

Dimensions	39.37 x 20.47 in / 1,000 x 520 mm
Max. Load	1,102 lbs / 500 kg
T-slot (width x pitch x number) ...	18 x 100 x 5

- Spindle -

Type	Belt
Spindle Speed	12,000 rpm
Spindle Torque Peak	70.8 ft/lb / 96.01 nm
Motor Power (cont./30 min)	10.1/20.1 HP / 7.5/15 kW
Coolant Tool Spindle	30 bar / 435.11 psi
Spindle Taper	CAT/BT 40

- Feed Rate -

Rapid Traverse (X/Y/Z)	1,417 x 1,417 x 944 ipm / 36 x 36 x 24 m/min
Cutting Feed Rate	0.04 ~ 472.44 ipm / 1 ~ 12,000 mm/min
Power (X/Y/Z)	2.4/4.0/3.3 hp / 1.8/3.0/2.5 kW

- ATC & Magazine -

ATC Type	Swing-Arm
Magazine Capacity	24 tools
Maximum Tool Diameter (next pocket empty)	3.15/5.91 in / 80/150 mm
Maximum Tool Length	11.81 in / 300 mm
Maximum Tool Weight	15.43 lbs / 7 kg
Tool Shank	CAT/BT 40

- Space & System Requirements -

Pneumatic Pressure	5 CFM @ 85-115 psi / 0.14m ³ /min. @ 6-8 bar
Electrical Power Consumption	30 KVA
Machine Net Weight	13,007 lbs / 5,900 kg
Machine Dimension	116.42 x 84.72 x 112.01 in / 2,957 x 2,152 x 3,099 mm
Maximum Floor Space	195.15 x 147.36 x 122.01 in (W x L x H) / 4,957 x 3,743 x 3,099 mm